



**Manufacturers of Superior Quality  
Rolling Steel Doors Since 1972**



**We're Always Rolling™**



[www.AlpineDoors.com](http://www.AlpineDoors.com)



# Exceptional Doors for Every Application

Alpine produces an extensive range of rolling doors and grilles for virtually any application. Our doors provide superior protection against fire, storm, vandalism, riot, security and other specific needs. From standard counter/service doors in mall kiosks or mom and pop shops, to custom installations in power plants, oil rig platforms and military bases, we have protected it all. Our customers have the most diverse and highest quality products to choose from including:

**Rolling Service Doors** - Strong, durable flat and curved slatted doors designed for maximum security. Available in various gauges of steel and mounting configurations to accommodate almost any size opening.

**Insulated Service Doors** - Service door with thermal insulation to better protect against the elements and reduce energy costs. Sound dampening doors available.

**Fire & Smoke Doors (Insulated and Non-Insulated)** - UL tested and approved as fire protection as well as standard service doors. Doors will close automatically in the event of a fire with various means of activation.

**Counter Doors** - Designed for smaller counter-top openings. Various materials and finishes add beauty while providing security. Our attractive integral frame shutters are pre-assembled and lack exposed edges, making them easy to clean. UL tested and approved fire shutters are designed to close during a fire to prevent fire from spreading to areas that need added protection.

**Security Grilles** - Ideal for applications requiring visibility and security. Offered in brick or straight patterns. Additional options are available to suit your needs. Available with torsion or box spring counterbalance.

**Storefront Doors & Grilles** - Open air grilles are ideal for storefronts and malls to allow consumers to view product while ensuring security. Economical solid slatted doors provide added security to egress doors and other openings of concern. Available with torsion or box spring counterbalance.

**Hurricane and FEMA Rated Doors** - Doors that are tested and approved for stringent Miami Dade County as well as FBC wind-load requirements. These doors have also been impact tested in order to minimize damage from flying debris.

**Ultimate Performance/High Speed Doors** - Doors that provide high speed, high cycle count, or both. High speed doors move at a speed of 24" on open and 12" on close. High cycle doors deliver up to 1,000,000 cycles.

**Specialty Overhead Doors/Marine Dock Doors** - Specialty doors are custom made to your unique and challenging requirements, including oversized doors. Marine doors have 6" curved slats up to 18ga with easy curves for a water-shedding exterior surface.

**Super-Imposed/Combo Doors** - Double doors designed to offer climate control, security and ventilation when required. Two pipes, two curtains manufactured to be installed on the same side of the jambs. Can be mounted on interior or exterior depending on dimensional requirements.

**Options and Accessories** - Motor operators, sensing edges, photo eyes, access controls, and much more.

**Redi-Form™ Steel Sales - Wholesale Parts** - Galvanized flat, curved, perforated, and insulated slats available in various sizes and gauges. We also offer grille materials as well as many other parts you can stock for repairs including slats, bottom bars, hoods, etc. Ask your rep about Redi-Form™ Steel parts.

# Providing Quality, Safety and

**A**lpine Overhead Doors, Inc. is an innovative US manufacturer of rolling doors. Since 1972, fueled by a passion for designing doors that are built to perform and last, Alpine has been focused exclusively on the rolling door market. Our products can be found across the United States and around the world, serving a wide variety of applications and environmental challenges. Our production facility currently manufactures over 60 different models, and the product line is growing. Alpine is a privately held, family owned company based in New York.



## Designed for You, Engineered to Last

Innovation is at the core of every Alpine door system. In fact, we hold over a dozen utility patents as proof of our passion to continually enhance functionality, features and benefits for our customers. And we're not done - our patent portfolio is constantly expanding as we continue to improve the utility and longevity of our products.

**Standard Models** - Alpine's standard door models are designed for easy, trouble-free operation with minimal maintenance required. Flexibility is at the heart of our design process. We understand that every aspect and component of a door must be tailored for its specific use. Alpine's doors are designed to last. Thousands of our doors have remained in service for over 20 years.

**Specialty Products** - Our engineering and manufacturing capabilities enable us to provide specialty products that others cannot. For example, Alpine has successfully manufactured and installed some of the largest rolling security and fire doors in the world - up to 65' feet wide x 30' feet high.

Alpine has successfully installed product for some of the most demanding applications such as military aircraft, satellite facilities and nuclear power plants.



# Security for Over 45 Years

## Our Mission

Alpine's primary objective is to design and manufacture the highest quality security rolling door products to protect life and property, with minimal impact to the environment. Our core business is creating satisfied customers by delivering exceptional, long-lasting products on time and within budget.

Every Alpine door is designed and built in our New York manufacturing facility. We are an ISO 9001:2015 registered firm, evidence of our commitment to consistently building high-quality doors. Further, we operate under Lean Six Sigma manufacturing principles to further increase efficiency and reduce waste. This allows us to remain competitive and deliver exceptional value to our customers.

We follow a made-to-order production process - crafting each door to the customer's exact size, specifications and requirements. This hands-on, individual design and manufacturing approach to every job ensures customer satisfaction. Simply, we design each door as a "special project" and not as a replicated product. We source the highest quality metals, materials and components only from established, reputable suppliers - those that closely share our mission and vision.



## Certifications

To ensure our customers only receive superb quality products, we do extensive testing on everything we produce and continuously implement enhancements while stringently following our quality and certification programs, including:

- We are an ISO 9001:2015 Registered Firm, conforming with the International Standard of Operation and manufacturing procedures.
- Routinely testing our products through Underwriters Laboratories (U.L.), Factory Mutual (F.M.), Miami-Dade County, Texas Insurance Agency, and Florida Department of Community Affairs Building Codes for high wind and fire protection products and many other agencies.
- Continuing development and automation of our database systems to streamline our workflow processes.



## FEMA?

# Our Experience is Broad and Extensive

Some of our many projects include:

- PSE & G Cooling Towers — New Jersey, USA
- Satellite Alert Facilities of Cape Canaveral — Florida, USA
- Special Forces Base — Kuwait
- Ministry of Defense — Bahrain
- United States Army National Guard — multiple locations, USA
- Alaska Special Transports Ferry — Alaska, USA
- Oil Rig Platforms — multiple locations off coast of Russia, Japan, etc.
- National Guard — Puerto Rico



## Working With Us

We are a leading manufacturer that works directly with professionals that specify and/or purchase construction materials. This includes architects, door dealers, distributors, contractors, construction managers, and project developers. We partner closely with them to leverage our experience to get the exact door specified into their projects - whether it's new construction, remodeling or a retrofitting job. For dealers and distributors, we'll provide product selection, design and marketing support. We welcome inquiries from end users. We can recommend the best door for your needs, and provide contact information for a distributor/installer if required.

## Our Commitment to You

We are deeply committed to helping you succeed, offering a variety of tools to help you and your customers specify and produce rolling door solutions tailored to your needs including:

### Architects, Contractors/Construction Managers & Project Developers:

- CAD drawings and 3-part specs
- Product selection and design-build services
- Dimensional counseling, mounting conditions
- Operator specification advice
- Competitive cross-referencing
- Engineers readily available to answer questions

### Dealers/Distributors:

- Personal service given by knowledgeable and experienced door industry professionals
- Specialty products and custom design services
- Short lead times
- Sales and marketing support



# Our Customers Say...

**“Alpine is a pivotal part of our success. Their ability to meet time sensitive deadlines allows us to cultivate a trusted service brand that customers can count on.”**

~ Max Courtney, Tierney & Courtney

**“I have been working with Alpine for 40 years. They have proven to be a consistently reliable manufacturer of quality doors that last for a long time. When it comes to rolling doors Alpine is my go to company. They have the expertise and manufacturing capabilities to make custom doors and do it well.**

~ Thomas Kenney, T.M. Kenney's, Inc.

**“Alpine is committed to excellence. Their sales staff is very knowledgeable, friendly and they are very helpful on difficult projects.”**

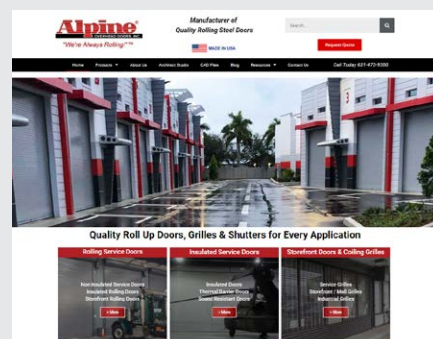
~ Rob Turner, Renner Supply Door Co.

**“I have been doing business with Alpine for over 25 years. We have sold over 1200 doors including security doors, heavy duty service doors, fire doors, counter shutters and mall grilles. Over-sized doors and special applications have always been one of Alpine's strengths. Consequently, they are our “go to” source when special needs or circumstances arise. Responses to inquiries are prompt and the level of service including customer service people's attitude is generally outstanding. We look forward to our continued relationship with them.”**

~ John R. Plouffe, Banner Doors Corporation

**Visit Us Online at [www.AlpineDoors.com](http://www.AlpineDoors.com)**

- Online dealer portal with pricing
- Cut sheets and 3-part specifications for all standard products
- Standard drawings
- Online CAD drawing generator
- Product catalog



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